

Assembly Notes: Norix is not responsible for any damage due to improper installation. If your shipment does not match the parts list, please contact Norix Customer Service at 800-234-4900. Norix reserves the right to modify design specifications at any time without an obligation to owners of previously sold products.

PARTS LIST				Tools Needed
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	Low RPM Variable Speed Drill
A	4	021-170	Screw, Machine, 5/16-18 X 4", BH, Pin in Torx® T-40, Steel, Blk. Ox.	Torx® Bit T-40
B	6	025-030	Washer, Lock, Split, 5/16, Black Oxide	Torx® Bit T-25
C	4	025-041	WASHER, FLAT 5/16"IDX 5/8"OD, .05THK, BLK	Flexible Driver Extension
D	1	005-132	Seat Bottom Cover, Wood, Element Lounge	
E	1	007-XXXX-XXXXXX	Upholstered Standard Seat Assembly	

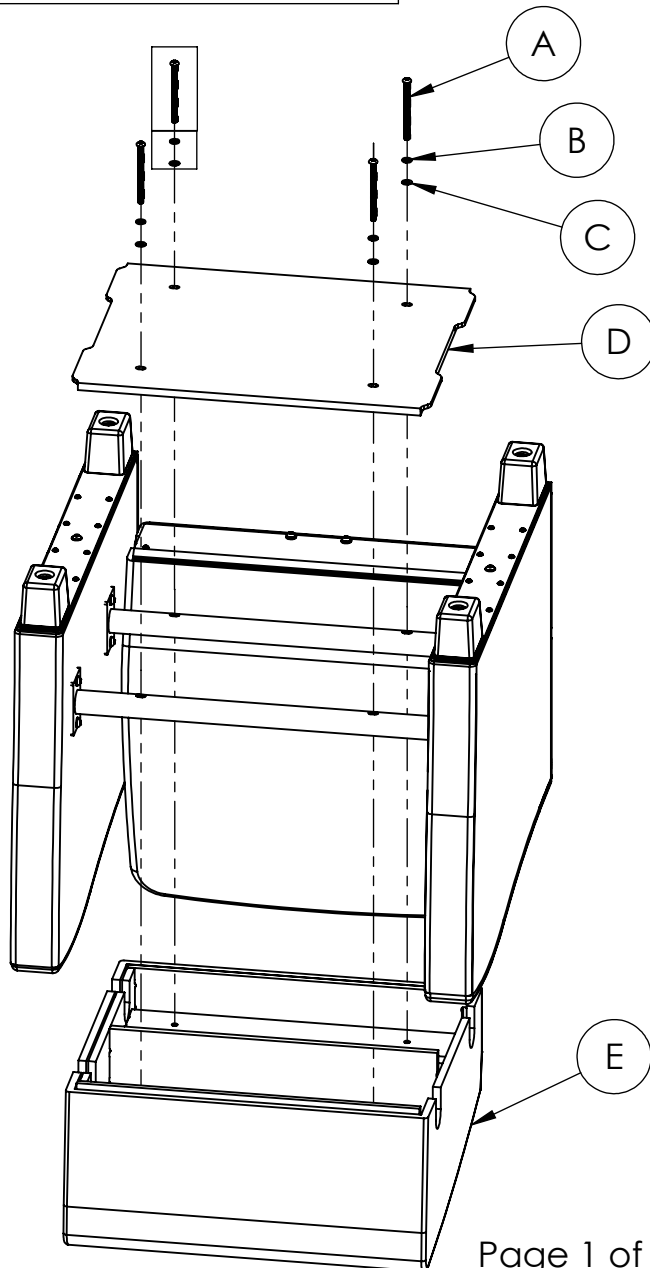
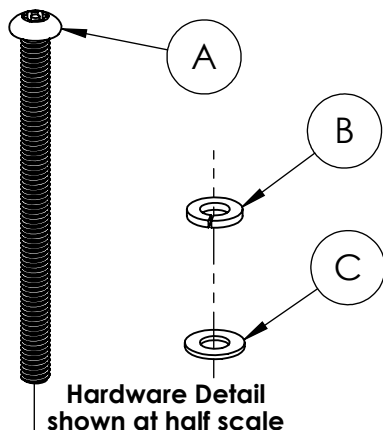
Note: Procedure for replacing components is the same for Lounge Chair, Love Seat, and Sofa.

Seat Removal and Installation

1. Turn the unit upside down on a protected surface.
2. Remove (4) Screws (A), Lock Washers (B), and Flat Washers (C). Set aside for re-use.
3. Remove the Seat Bottom Cover (D).
4. The Seat (E) can now be removed.

Assembly is the reverse order.

Do not overtighten hardware.



PARTS LIST

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
A	8	021-155	Screw, Machine, 5/16-18 X 3", BH, Pin in Torx® T-40, Steel, Zinc
B	6	025-030	Washer, Lock, Split, 5/16, Black Oxide
C	8	025-041	WASHER, FLAT 5/16"IDX 5/8"OD, .05THK, BLK
D	2	021-166	Screw, Sheet Metal, #10-16 X 1 L, BH, Pin in Torx T-25, Blk. Ox
E	1	005-131	Back, Bottom Cover, Wood, Element, Lounge
F	2	005-129	Side Support, Seat Back Ass'y, Element
G	1	007-XXXX-XXXXX	Upholstered Standard Seat Assembly

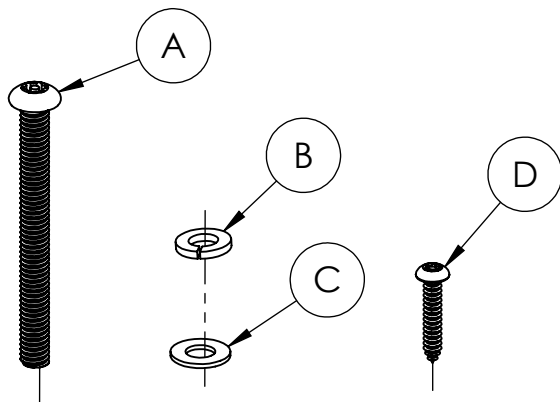
Note: Procedure for replacing components is the same for Lounge Chair, Love Seat, and Sofa.

Seat Back Removal and Installation

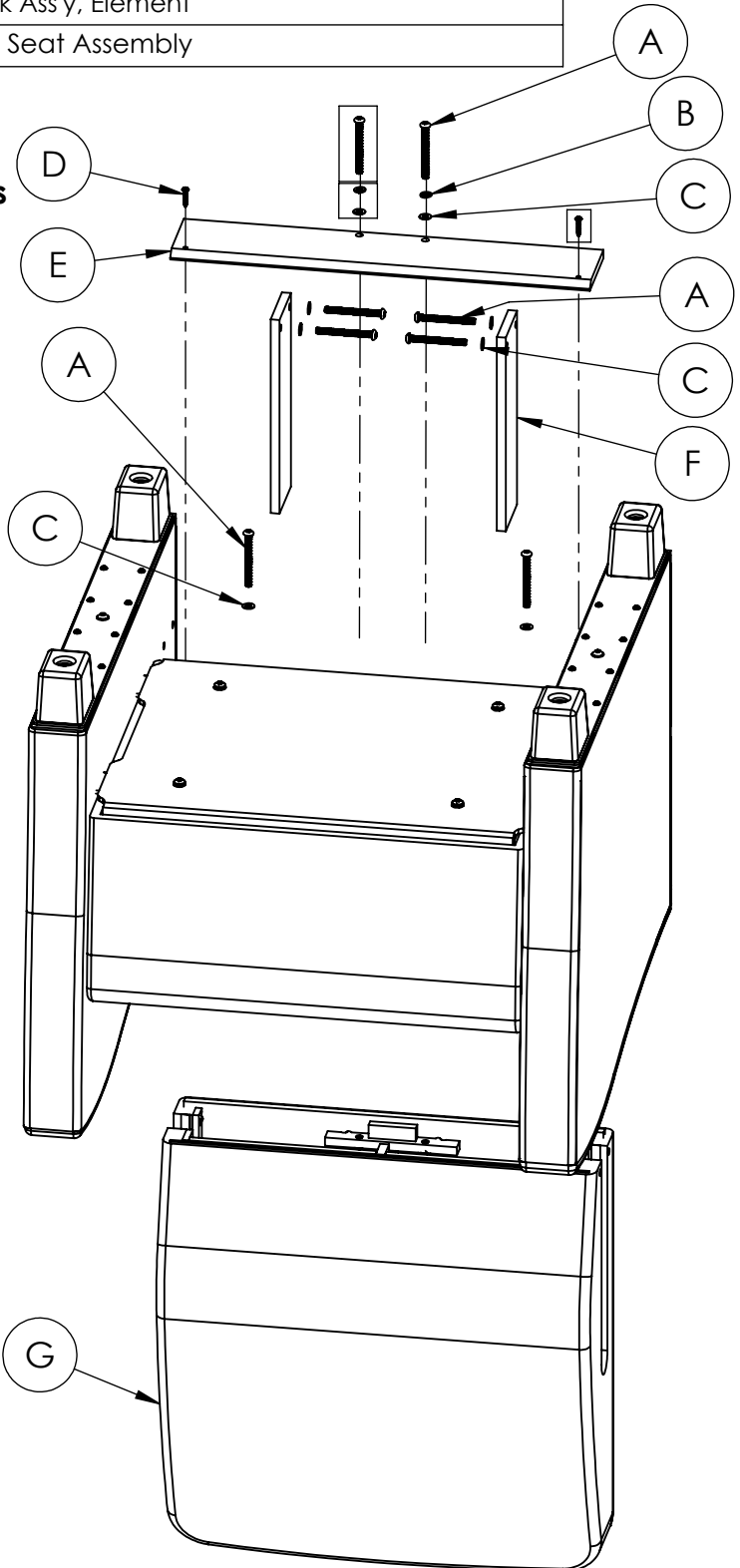
1. Turn the unit upside down on a protected surface.
2. Remove (2) Screws (A), Lock Washers (B), Flat Washers (C), and (2) Screws (D). Set aside for re-use.
3. Remove the Back Bottom Cover (E).
4. Remove (2) Screws (A) and Flat Washers (C) that attach the Side Support (F) and set aside. The Side Support (F) can now be removed. Repeat for the other side.
5. Remove (2) Screws (A) and Flat Washers (C) that attach the Back (G) to the Steel Tube and set aside for re-use.
6. The Back (G) can now be removed.

Assembly is the reverse order.

Do not overtighten hardware.



**Hardware Detail
shown at half scale**



PARTS LIST			
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
A	6	021-119	Nut, Barrel 1/4"-20 X 0.75"L, Truss Head, Pin in Torx® T40, SST
B	2	025-054	WASHER, FLAT 5/16", 3/4"OD, .05THK, BLK
C	4	029-403 Raven 029-412 Taupe	Molded Foot, Lounge
D	2	029-300-XX	Molded Arm Cap, Element, Lounge
E	2	029-070	Threaded Rod, Front, Element
F	2	029-071	Threaded Rod, Middle, Element
G	2	029-072	Threaded Rod, Back, Element

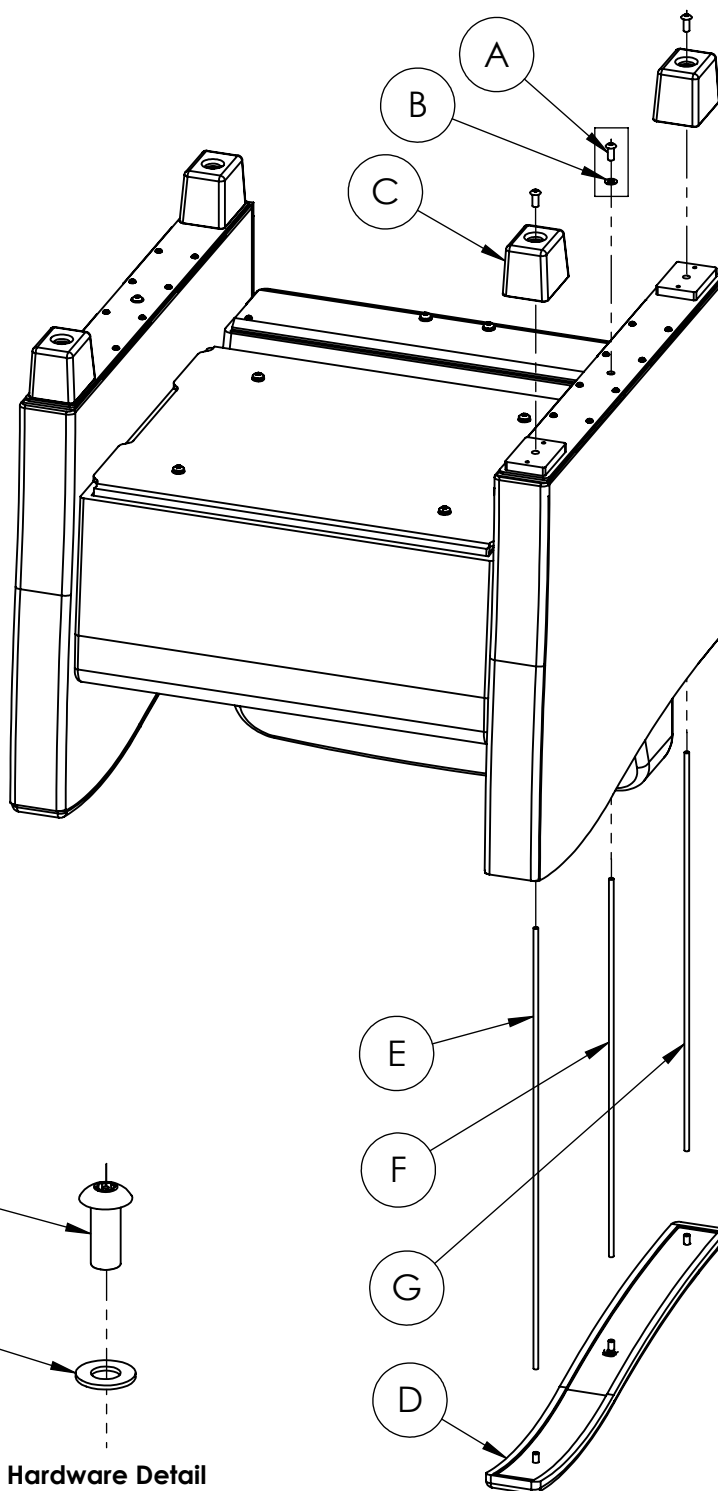
Note: Procedure for replacing components is the same for Lounge Chair, Love Seat, and Sofa.

Arm Cap and Feet Removal and Installation

1. Turn the unit on its side on a protected surface.
2. Working on one Arm Assembly at a time, remove (3) Barrel Nuts (A), Flat Washer (B), and Feet (C).
3. Arm Cap (D) can be carefully removed with the Threaded Rods (E, F, G) attached.
4. Threaded Rods (E, F, G) can be removed from the Arm Cap (D) if necessary.
5. During re-assembly, a rubber mallet may be used to gently tap the molded Feet in place.

Assembly is the reverse order. Ensure that Arm Cap (D) is centered on the top of the Upholstered Arm before final tightening of the Barrel Nuts.

**Recommended torque: 8 Nm (5.9 ft-lb).
Do not overtighten hardware.**



Hardware Detail
shown at half scale

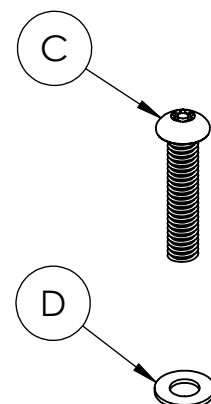
PARTS LIST			
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
A	1	005-126	Upholstered Arm Assembly, Element, Lounge, Right & Left
B	3	001-501	Steel Tube, Element, Lounge Chair
C	12	021-156	Screw 5/16"-18 X 1.5" BH, Pin in Torx®, T-40, Blk. Ox.
D	12	025-041	WASHER, FLAT 5/16"IDX 5/8"OD, .05THK, BLK

Note: Procedure for replacing components is the same for Lounge Chair, Love Seat, and Sofa.

Arm Assembly Removal and Installation

1. Follow the procedures on pages 1 and 2 to remove the Seat and Back assemblies.
2. Working on one Arm Assembly (A) at a time, remove (6) screws (C) and Flat Washers (D) from Steel Tube flanges (B).
3. Assembly is the reverse order. Assemble on a level surface. Before tightening the screws on final assembly, ensure that all four feet are touching the floor.

Do not overtighten hardware.



**Hardware Detail
shown at half scale**

